



The Printing PROCESS



01

DTF BAKE Time

330 Degrees
2 min one way
FLIP
2 min the other way

DTF CURE Time

Set the press for 290 Degrees
Press for 20 seconds
Peel Off
Press for a final 10 seconds
HEAVY PRESSURE!

02

DTG CURE TIME

LARGE Graphics

Set the press for 330 Degrees
Press the graphic for 90 seconds (1:30)
The Kraft paper should easily peel off*
Tiny amount of white ink on Kraft paper is ok*
LIGHT to MEDIUM Pressure

DTG WASH

Machine Wash COLD
Gentle cycle if possible
No Fabric Softener
Hang Dry/ Tumble Dry on LOW
NO HIGH SPIN!
NO EXTRA RINSE CYCLES!

03

DTG CURE TIME

SMALL Graphics

Set the press for 340 Degrees
Press the graphic for 90 seconds (1:30)
The Kraft paper should easily peel off*
Tiny amount of white ink on Kraft paper is ok*
LIGHT to MEDIUM Pressure